



## IMMOBILIZATION OF INVERTASE FROM THE OSMOTOLERANT YEAST *Candida lactis-condensii* Mp111a ON NYLON-6 FOR THE PRODUCTION OF INVERT SUGAR

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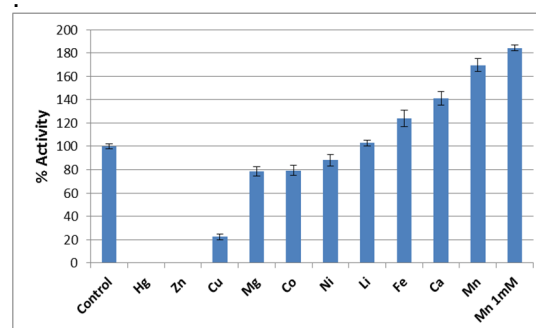
**Introduction.** Invertase (-D-fructofuranosidase E.C. 3.2.1.26) hydrolyzes sucrose into an equimolar mixture of glucose and fructose, known as invert sugar syrup (ISS). This syrup is widely used in food and brewing industries because it minimizes the crystallization and avoids the solubilization process of solid sugar. Most of industrial invertases displayed substrate inhibition at low sucrose concentration (10%). To overcome this problem, the osmotolerant yeast *Candida lactis-condensii* Mp111a, able to grow at high concentrations of sucrose (60%), was used as a source of invertase. A system based on immobilized invertase could be used for the affordable production of ISS.

The aim of this work was the covalent immobilization of the invertase from *C. lactis-condensii* Mp111a on Nylon-6 microbeads for the production of ISS.

**Methods.** The invertase from *C. lactis-condensii* INVMp111a was purified by ion exchange chromatography, and the pure enzyme was covalently immobilized to Nylon-6 as previously described (1). Enzymatic activity was determined by the release of reducing sugar. Reducing sugar was quantified by the DNS method (2). One unit of activity was defined as the amount of enzyme that produces reducing sugar equivalent to 1 mol of glucose per min. Protein concentration was estimated by the Lowry method (3).

**Results.** INVMp111a was covalently immobilized on Nylon-6 with an immobilization efficiency of 89%. The immobilized enzyme showed an invertase activity of 5299 U/g of Nylon-6, one of the highest activities reported so far. The Nylon-immobilized invertase showed optimal activity at pH 5.5 and 60°C in 50 mM acetate buffer. The  $k_m$  and  $V_{max}$  were measured as 67.15 mM of sucrose and 9550 mol/min/g of Nylon-6, respectively. The enzyme activity was stimulated by  $Ca^{2+}$  (40%) and  $Mn^{2+}$

(84%) but completely inhibited by  $Hg^{2+}$  and  $Zn^{2+}$  (Fig. 1)



**Fig.1** Effect of metals on the activity of immobilized invertase Mp111a. The assay was carried out with 50 mM acetate buffer pH 5.5, 10% of sucrose, added with 10 mM of metal ions.

Nylon-immobilized INVMp111a showed great stability retaining 50% of its original activity even after 550 cycles of repeat use in the presence of 10% of sucrose at 25°C. Immobilized enzyme showed great storage stability at 4°C, retaining 75% of its original activity after 10 months.

**Conclusions.** INVMp111a was successfully immobilized on Nylon-6. The biocatalyst obtained showed excellent catalytic properties, and good operational and storage stabilities. For these reasons, the INVMp111a from *C. lactis-condensii* immobilized on Nylon-6 represents a good candidate for the production of ISS.

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