



## DESIGN OF A CHEMO-ENZYMATIC PROCESS FOR STEREOSELECTIVE PRODUCTION OF SYNTHETIC ( $\alpha$ and $\beta$ ) AMINO ACIDS

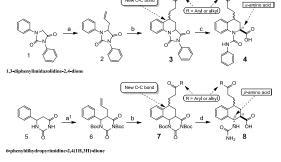
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Introduction. To develop new technologies based on  $\alpha$  and  $\beta$  amino acids is of primordial specially developing importance, new synthetic drugs, exploring new proteins, as cheap raw materials, used in asymmetric and synthesis as components of biodegradable polymers.  $\beta$ -amino acids are being studied as new compounds to avoid the resistance of several microorganisms to the antibiotics.<sup>(i)</sup> The synthesis of  $\beta$ -amino acids optically actives, is still a challenge in organic synthesis. In recent years, has been reported a series of different mechanisms of synthesis to obtain  $\beta$ -amino acids and derivatives efficiently. Nevertheless, few of them are based on using chemo-enzymatic process. Indeed, several methodologies has been developed to produce  $\alpha$  and  $\beta$  amino acids optically actives, among them are: kinetic resolutions with synthetic catalyst, bioprocess catalytic using transaminases. lipases, aminopeptidases and aminomutases which isomerize  $\alpha$  to  $\beta$  amino acids.<sup>(ii)</sup> In an contribute effort to to this area (biotransformations in organic chemistry), here in, we report a new methodology to produce not-natural, optically actives  $\alpha$  and  $\beta$ amino acids with structural diversity and complexity, though reactions of alkylation, radical addition cyclization<sup>(iii)</sup> and enzymatic hydrolysis usina hydantoinases from legumes.

**Methods.** We used the Hydantiones **1** and **5** as skeleton base and raw materials of  $\alpha$  and  $\beta$  amino acids, which after alkylation in  $\alpha$  position with allyl bromide, followed by a radical cascade addition cyclization, afforded tricyclic Hydantoines **3** y **7**. These tricyclic compounds were submitted to the enzymatic condition described by Morin,<sup>(iv)</sup> to obtain the hydrolyzed products  $\alpha$  and  $\beta$  amino acids precursors **4** and **8**, (Fig. 1).

## Results.



Conditions reaction: a) K<sub>2</sub>CO<sub>3</sub>, TBAI (PTC), CH<sub>3</sub>CN, allyl bromide, **a**<sup>1</sup>) i) (Boe)<sub>2</sub>O, Et<sub>3</sub>N, ii) NK<sub>2</sub>CO<sub>3</sub>, TBAI (PTC), CH<sub>3</sub>CN, allyl bromide, b) EtOC(S)SR, AcOEt reflux, DLP, 0)-hydantoinase from *legumes*. d) i. TFA, CH<sub>2</sub>Cl<sub>2</sub>, ii) D-hydantoinase from *legumes*. **Fig. 1. General scheme of the methodology**.

 Table 1. Hydantoins enzymatic resolution.

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ſ	Entry	Hydantoine	R	d. r.	Yield
Γ	1	3	CH₃-	<b>4</b> (2:1)	18
Γ	2	7	CH <sub>3</sub> -	<b>8</b> (1.5:1)	21
L			÷5	• (	

Conclusions. The bio-catalytic asymmetric synthesis of  $\alpha$  and  $\beta$ -amino acids starting from simple and cheap starting materials and using sustainable biocatalysts remains an important challenge. Here, we have demonstrated the catalytic activity of the hydantoinase legumes, from on the hydantoins prepared via a free radical addition cyclization process. This is the preliminary work of a new methodology to produce synthetic  $\alpha$  and  $\beta$  amino acids.

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