



RHEOLOGIC STUDY OF PLANT CELL SUSPENSION CULTURE

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Introduction. Plant cell culture represents an important production platform for secondary metabolites and recombinant proteins with therapeutical properties (1). The presence of agglomerates, the complex morphology and the need to reach high density cell results in a non-Newtonian behavior of these cultures. The knowledge of cell culture rheology contributes to set up the best mass transfer and mixing conditions for these cultures.

In this work we studied the rheological behavior of *Azadirachta indica* (Neem), *Thevetia peruviana* (Adelfa amarilla) and *Borojoa patinoi* (Borojó) suspensions to predict mixing conditions in shake flasks.

Methodology. The three plant species were cultivated in shake flasks and samples were analyzed at different cell concentrations (X) in Brookfield RV rheometer with a controlled shear rate test from 0 to 300 s^{-1} . Rheograms were made and the parameters for Casson and Power Law models were determined. Finally, the Phase numbers (Ph) of shake flasks were calculated (2).

Results. b. 4 gDWL⁻¹ a. Culture broth 3,0 20 Neem Viscosity(mPa.s) Borojó
Tevetia 15 2,5 10 2,0 5 1.5 1.0 250 140 c.8 gDWL⁻¹ d. 12 gDWL⁻¹ 120 200 Viscosity (mPa.s) 100 150 80 100 60 50 40 20



0 50 100

150 200 250 300 350

150 200 250 300 350



Figure 2. Ph number vs. Cell concentration (g DW L⁻¹) for *A. indica, B. patinoi* and *T. peruviana.* 100 rpm and 5 cm and 2.5 cm shaker diameters.

"Out phase phenomenon" which occurs at phase numbers below 1.26, was found for *A*. *indica* culture conditions, meaning than the liquid cannot follow the shaking movement and remains on the flask base with little motion, reducing mass transfer (3).

Conclusions. The three plant species present a pseudo-plastic behavior and dilatant broth. At hight cell concentrations a bigger distance to the Newtonian behavior is seen, the suspension consistency, the initial flow resistance and the plastic viscosity are similar between Borojó and Adelfa, being Neem notably different due to its tendency to form agglomarates. "Out of phase" state is found in Neem cultures at cell concentration higher than 8 g DW L⁻¹ with shaking diameters of 2.5 and 5 cm.

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